

# Blind rivet nut tool

NutBee® PF-Series



Premium Power Tools



MADE IN GERMANY



**HS-Technik** GmbH  
High - System - Technik

# NutBee® PF-Series

Programmable force controlled battery blind rivet nut and blind rivet bolt tool

- Force-controlled setting process
- Force sensor, precision class  $\leq 0.5\%$
- Controlling the setting speed based on the force
- Machine capability  
+/- 7 % Cm  $\geq 2.00$  / Cmk  $\geq 1.67$
- Adjusting the setting force using buttons on the display
- Quick-change nose piece from M3 - M10\*
- OK/NOK Evaluation of a force tolerance of +/- 10 % of the nominal value
- Display of the riveting results on OLED-Display (green/red smiley face)
- Handle vibration alarm
- Multi-color LED status indicator
- Intelligent battery management
- Brushless high-power motor
- LED to illuminate the setting area
- Recuperation extends the battery service time
- Updates can be installed via USB
- Process and quality documentation with force/stroke curve
- Multi-step programming  
Force/Stroke/Speed/Time/Process limits
- Blind rivet nut counter
- Recovery (counter memory function)
- 100 individual programs
- Min. 150,000 results incl. setting curves are saved in the tool
- Optional: Barcode reader and Wi-Fi



For more information about other NutBee models, tool structure and accessories click here!

## Technical data

Model	max. setting force	max. setting stroke	Dimensions L x W x H	Weight
NBPF-25*	25 kN (5620 lbf)	21 mm (0.83 in)	212 x 73 x 270 mm (8.35 x 2.87 x 10.63 in)	2.00 kg (4.41 lbs)

\*W = Wi-Fi option

\*B = Barcode reader option

\*WB = Wi-Fi & barcode reader option

Delivered without nose piece and threaded mandrel.  
Dimensions and weight indications without battery.  
At usage above 20 kN limited warranty.



# **HS-Technik GmbH**

**High - System - Technik**

Im Martelacker 12  
D-79588 Efringen-Kirchen  
Phone: +49 (0) 76 28 - 91 11-0  
Fax: +49 (0) 76 28 - 91 11-90  
E-mail: [info@hs-technik.com](mailto:info@hs-technik.com)  
Internet: [www.hs-technik.com](http://www.hs-technik.com)

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