

Service / MCT Formular

In order to process your request for a service or MCT as quickly as possible, we ask you to fill out this form completely before sending the tool. A separate form must be created for each tool.

Send this formular completely filled out to: **repaircenter@hs-technik.com**. You will then receive a RMA number from us, which you must enclose with the tool so that we can assign it correctly.

Please ship the goods and the printed formular to:

HS-Technik GmbH
Im Martelacker 12
79588 Efringen-Kirchen
Germany

Tool bought from* HS-Technik GmbH
 Distributor

Customer no.

Customer name*

Sales contact person

Technical contact person*

Phone no.*

e-mail*

Your order-/reference-no.

Tool-Type*

Serial no.

Service

Service scope / Error description

*Obligatory

Machine capability test (MCT)

MCT for tightening tools

Scope of MCT for tightening tools Machine related MCT to VDI 2645 - Sheet 2¹

Joint related MCT to VDI 2645 - Sheet 2²

¹ 30 % of the torque range 30 degrees
100 % of the torque range 360 degrees

² Necessary informations about joint related MCT

Tolerance	%	(e.g. +/- 10 %)
Torque.....	Nm	(e.g. 9.0 Nm)
Speed (neutral 1 st step).....	rpm	(e.g. 250 rpm)
Speed (last step)	rpm	(e.g. 50 rpm)
Angle.....	°	(e.g. 180°)

Scope of the joint related MCT MFU-25

MFU-50

MFU-100

MCT for blind rivet tools

Scope of MCT for blind rivet tools Machine related MCT³

Rivet case related MCT⁴

³ 80 % of the force range

⁴ Necessary informations about rivet case related MCT

Tolerance	%	(e.g. +/- 10 %)
Setting force	kN	(e.g. 15 kN)
Setting speed (neutral 1 st step).....	mm/s	(e.g. 15.0 mm/s)
Setting speed (last step).....	mm/s	(e.g. 2.0 mm/s)
Setting stroke.....	in	(e.g. 0.83 in)

Scope of rivet case related MCT MFU-25-BR/BRN

MFU-50-BR/BRN

MFU-100-BR/BRN